

Document No.: NMS 451/11, Revision B, November 8, 2023

NCAMP Material Specification

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Standard Operating Procedures, NSP 100

Medium Temperature, Out-of-Autoclave, Oven-Vacuum-Bag Cure Epoxy Resin Impregnated Fiber Reinforced Composite Materials, Type 32, Class 1, Grade 145

Solvay (Formerly Cytec, Umeco Structural Materials (USM-OK), The Advanced Composites Group (ACG)) MTM 45-1 AS4 Tape

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REVISIONS:

Rev	By	Date	Pages Revised or Added
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1. SCOPE:

1.1 Form:

This detail specification along with the base specification NMS

3.5.3 Cured Laminate Mechanical Properties:

TABLE 4 - Required Cured Laminate Tests for Mechanical Properties (Class 1)

Property	Test Method ⁽¹⁾	Requirements ⁽³⁾
0/90° Tension Strength and Modulus,		Strength ⁽²⁾ : Min. Ind. 4 15.3 ksi
Room Temperature Dry	ASTM D3039	Strength ⁽²⁾ : Average ¶33.8 ksi
Layup: [0/90] ₄₈		Modulus ⁽²⁾ : 9.08 and 10.71 msi, avg.
90/0nTJ ET EMC /Span 5EMCW.		_